



DMS - Diemould Section 6 - Ejection

Ejector pins, sleeves & blades





web : www.dms-diemould.co.uk
sales : sales@dms-diemould.co.uk
tel : +44 (0) 1494 523811
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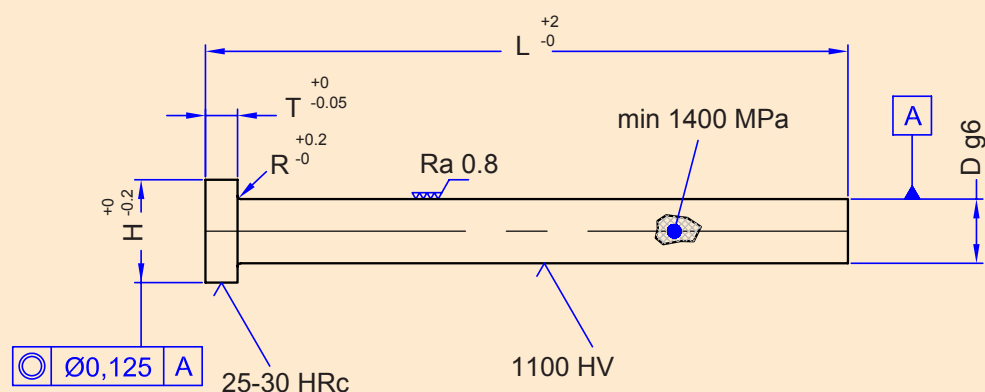
AN
Nitrided Ejector Pin
Metric



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AN - Nitrided Ejector Pin
DIN 1530 - Form A - ISO 6751
Material : 1.2344

= AN - D x L



Ø D	L											H	T	R
	100	125	160	200	250	315	400	500	630	800	1000			
1.5			✓		✓	✓						3	1.5	0.2
1.6			✓	✓										
2.0	✓	✓	✓	✓	✓		✓					4	2	0.3
2.2			✓		✓		✓							
2.4			✓		✓							5		
2.5	✓	✓	✓	✓	✓	✓								
2.7		✓		✓		✓	✓							
2.9			✓		✓									
3.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		6	3	
3.1			✓		✓									
3.2		✓	✓		✓		✓	✓	✓	✓				
3.4			✓		✓									
3.5			✓		✓		✓					7		
3.7			✓		✓		✓	✓	✓					
3.9			✓		✓									
4.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		8		0.3
4.1					✓									
4.2			✓		✓	✓	✓	✓	✓	✓				
4.4			✓		✓									
4.5			✓		✓		✓							
4.9			✓		✓									
5.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		10		
5.1					✓									
5.2			✓		✓		✓	✓	✓	✓				
5.4			✓		✓									
5.5			✓		✓		✓	✓						
5.7			✓		✓									
5.9			✓		✓									

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AN
Nitrided Ejector Pin
Metric

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Ø D	L											H	T	R						
	100	125	160	200	250	315	400	500	630	800	1000									
6.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	12	5	0.5						
6.1					✓															
6.2			✓		✓		✓	✓	✓	✓										
6.5			✓		✓		✓	✓												
6.7					✓															
6.9					✓															
7.0			✓		✓	✓	✓	✓	✓	✓	✓									
7.2			✓		✓															
7.8					✓															
8.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	14			5	0.5				
8.1			✓		✓															
8.2			✓		✓		✓	✓	✓	✓	✓									
8.4			✓		✓															
8.5			✓		✓		✓	✓	✓											
9.0			✓		✓		✓	✓	✓											
9.7			✓		✓															
10.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	16					5	0.5		
10.1					✓															
10.2			✓		✓		✓	✓	✓	✓										
10.5			✓		✓		✓	✓	✓											
11.0			✓		✓		✓	✓	✓											
12.0		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	18	7	0.8						
12.2					✓		✓	✓	✓	✓	✓									
12.5			✓		✓		✓	✓	✓	✓										
14.0			✓	✓	✓	✓	✓	✓		✓	✓	22							7	0.8
14.2					✓															
16.0			✓	✓	✓	✓	✓	✓	✓	✓	✓									
16.2					✓															
18.0			✓		✓		✓	✓	✓	✓	✓	24			8	1				
20.0				✓	✓	✓	✓	✓	✓	✓	✓	26								
25.0				✓	✓	✓	✓	✓	✓	✓	✓	32								
32.0				✓	✓	✓	✓	✓	✓	✓	✓	40								

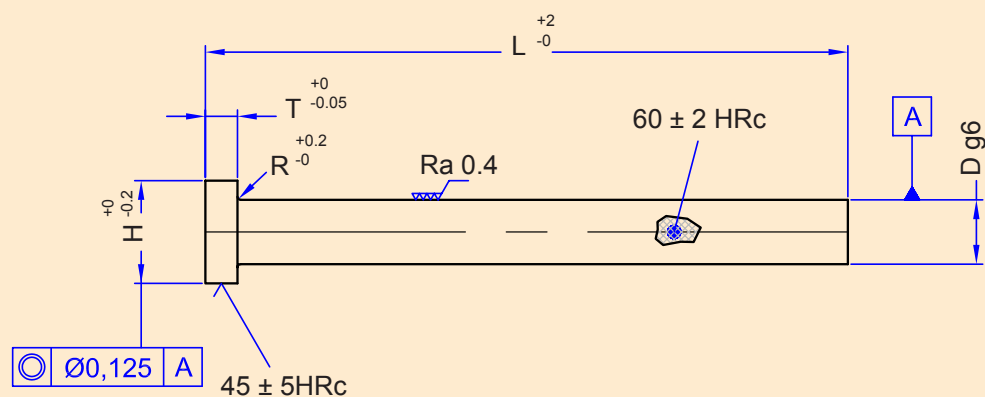
AH
Thru Hard Ejector Pin
Metric



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AH - Thru Hardened Ejector Pin
DIN 1530 - Form A - ISO 6751
Material : 1.2210, 1.2067 or similar

= AH - D x L



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AH
Thru Hard Ejector Pin
Metric

Ø D	L										H	T	R		
	40	63	80	100	125	160	200	250	315	400					
1.5				✓	✓	✓	✓	✓			3	1.5	0.2		
1.6				✓	✓	✓	✓								
2.0	✓	✓	✓	✓	✓	✓	✓	✓			4	2			
2.2				✓	✓	✓	✓								
2.5				✓	✓	✓	✓	✓			5				
2.7				✓	✓	✓	✓	✓							
3.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	6		3		
3.2				✓	✓	✓	✓	✓							
3.5				✓	✓	✓	✓	✓	✓	✓	7				
3.7				✓	✓	✓	✓	✓							
4.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	8				
4.2				✓	✓	✓	✓	✓	✓	✓					
4.5				✓	✓	✓	✓	✓							
4.7				✓			✓								
5.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	10	5		0.5	
5.2				✓	✓	✓	✓	✓	✓	✓					
5.5				✓	✓	✓	✓	✓	✓						
6.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	12				
6.2				✓	✓	✓	✓	✓	✓	✓					
6.5				✓	✓	✓	✓	✓	✓						
7.0				✓	✓	✓	✓	✓	✓	✓					
8.0		✓	✓	✓	✓	✓	✓	✓	✓	✓	14				
8.2		✓	✓	✓	✓	✓	✓	✓	✓	✓					
8.5				✓		✓	✓	✓	✓						
9.0				✓	✓	✓	✓	✓	✓						
10.0			✓	✓	✓	✓	✓	✓	✓	✓	16	7	0.8		
10.2					✓	✓	✓	✓	✓	✓					
10.5				✓	✓		✓		✓	✓					
11.0						✓	✓	✓	✓						
12.0			✓	✓	✓	✓	✓	✓	✓	✓	18				
12.2						✓	✓	✓	✓						
12.5						✓	✓	✓							
14.0				✓	✓	✓	✓	✓	✓	✓				22	
16.0				✓	✓	✓	✓	✓	✓	✓					
18.0						✓	✓	✓	✓	✓	24				
20.0						✓	✓	✓	✓	✓	26	8	1		

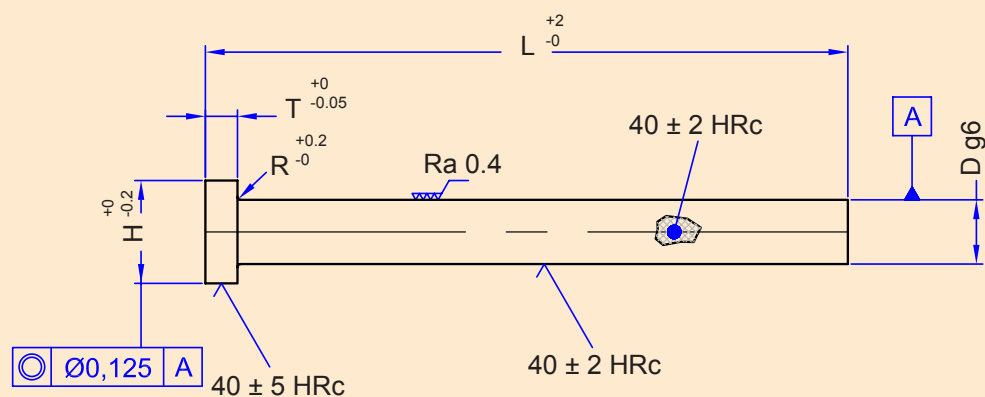
AP
Standard Ejector Pin
Metric



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AP - Standard Ejector Pin
DIN 1530 - Form A
Material : 1.2344

= AP - D x L



Ø D	L			H	T	R
	160	250	400			
2.0	✓			4	2	0.2
3.0	✓			6	3	0.3
4.0	✓	✓		8		
5.0	✓	✓		10		
6.0	✓	✓	✓	12	5	0.5
8.0	✓	✓	✓	14		
10.0	✓	✓	✓	16		
12.0	✓	✓	✓	18	7	0.8
14.0		✓		22		
16.0		✓	✓	24		
18.0		✓		26	8	1.0
20.0		✓	✓	32		
25.0		✓	✓		10	

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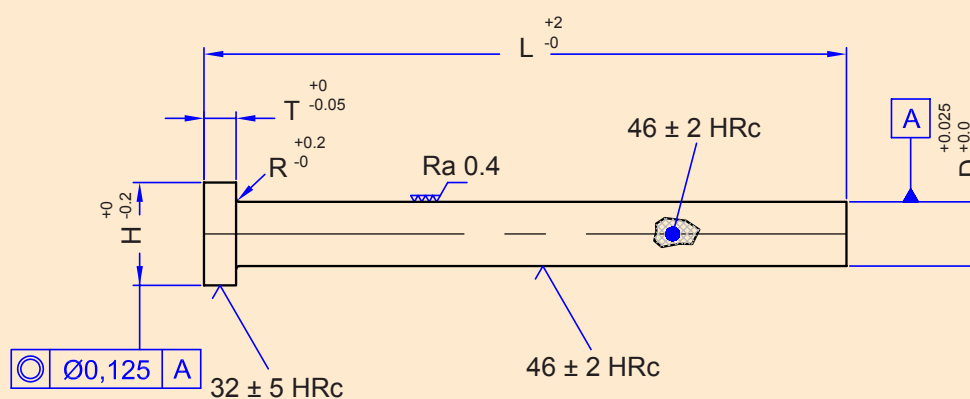
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AM
Core Pin
Metric

AM - Core Pin
DIN 1530 - Form A
Material : 1.2344

✉ = AM - D x L



Ø D	L			H	T	R
	100	160	200			
3.0	✓	✓		6	3	0.3
4.0	✓	✓		8		
5.0	✓	✓		10		
6.0	✓		✓	12	5	0.5
8.0	✓		✓	14		
10.0	✓		✓	16		
12.0	✓		✓	18		

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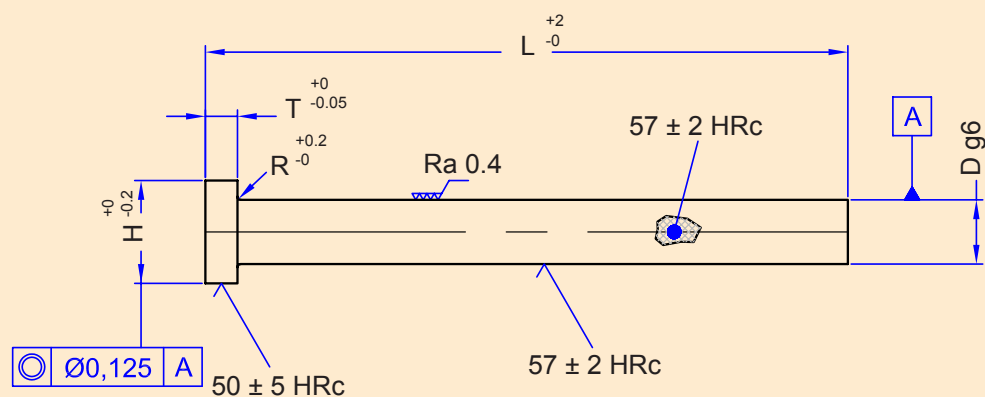
AS
Stainless Steel Ejector Pin
Metric



web : www.dms-diemould.co.uk
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tel : +44 (0) 1494 523811
fax : +44 (0) 1494 452898

AS - Stainless Steel Ejector Pin
DIN 1530 - Form A
Material : 1.2316

= AS - D x L



Ø D	L		H	T	R
	160	250			
2.0	✓	✓	4	2	0.2
2.5	✓	✓	5		3
3.0	✓	✓	6		
3.5	✓	✓	7		
4.0	✓	✓	8		
4.5	✓	✓			
5.0	✓	✓	10		
5.5	✓	✓			
6.0	✓	✓	12	5	0.5

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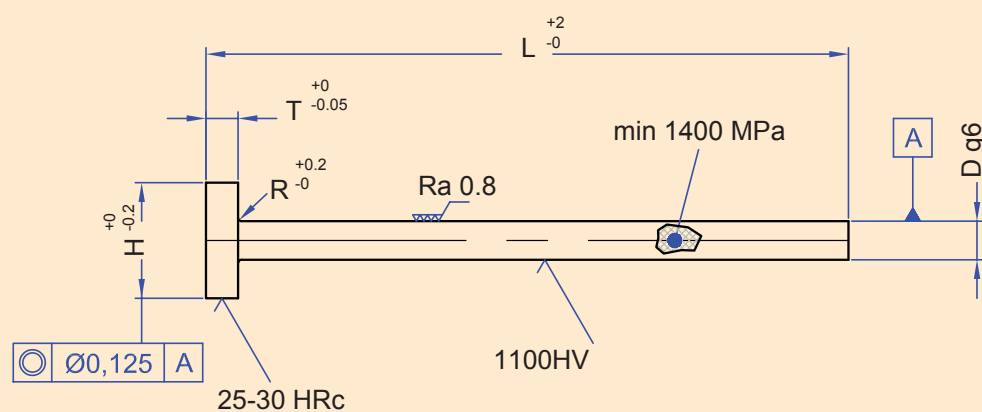
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SEP
 Sprue Ejector Pin
 Metric

SEP - Sprue Ejector Pin
 Material : 1.2344

✉ = SEP - D x L



$\varnothing D$	L						H	T	R
	100	140	160	200	250	300			
4.0	✓	✓					12	3	0.3
5.0	✓	✓					14		
6.0	✓		✓				18	5	0.5
8.0			✓	✓	✓	✓	24		

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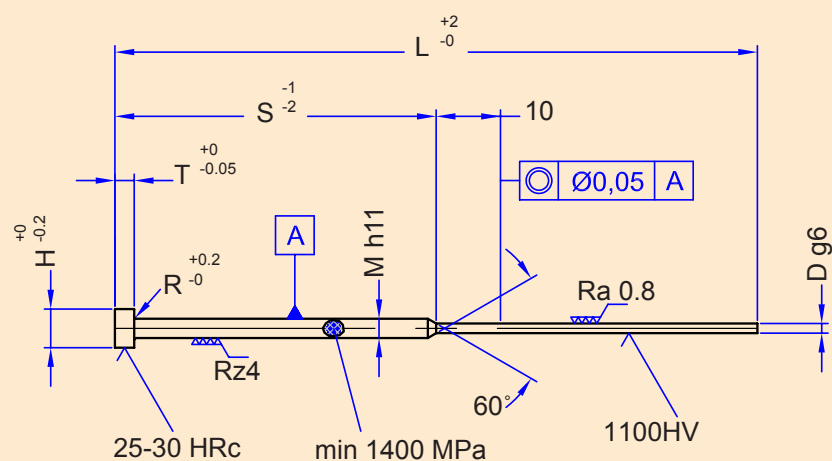
CN
Nitrided Stepped Ejector Pin
Metric



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CN - Stepped Ejector Pin
DIN 1530 - Form C - ISO 8694
Material : 1.2344

= CN - D x L



Ø D	L						M	H	T	R
	80 S=35	100 S=50	125 S=50	160 S=63	200 S=80	250 S=100				
0.8			✓				2	4	2	0.2
1.0	✓	✓	✓	✓	✓					
1.1			✓							
1.2	✓	✓	✓	✓	✓					
1.3			✓							
1.4			✓							
1.5	✓	✓	✓	✓	✓	✓	3	6	3	0.3
1.6			✓							
1.7	✓			✓						
1.8			✓							
2.0	✓	✓	✓	✓	✓	✓				
2.2	✓			✓						
2.5		✓	✓	✓	✓	✓				
2.8				✓						

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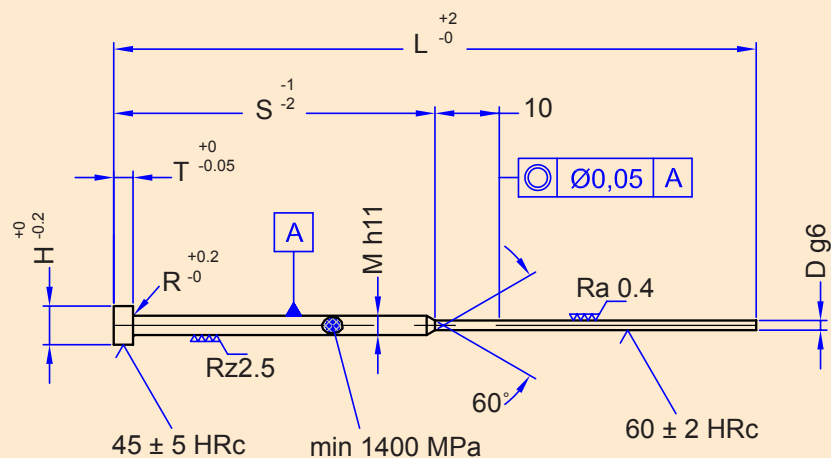
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CH
 Thru Hard Stepped Ejector Pin
 Metric

CH - Stepped Ejector Pin
 DIN 1530 - Form C - ISO 8694
 Material : 1.2516

✉ = CH - D x L



Ø D	L					M	H	T	R
	80 S=35	100 S=50	125 S=50	160 S=63	200 S=80				
0.8	✓	✓	✓	✓	✓	2	4	2	0.2
0.9		✓	✓	✓	✓				
1.0	✓	✓	✓	✓	✓				
1.1		✓	✓	✓	✓				
1.2	✓	✓	✓	✓	✓				
1.3	✓	✓	✓	✓	✓				
1.4		✓	✓	✓	✓	3	6	3	0.3
1.5	✓	✓	✓	✓	✓				
1.6		✓	✓	✓	✓				
1.7		✓	✓	✓	✓				
1.8		✓	✓	✓	✓				
1.9		✓	✓	✓	✓				
2.0		✓	✓	✓	✓				
2.1		✓	✓	✓	✓				
2.2		✓	✓	✓	✓				
2.3		✓	✓	✓	✓				
2.4		✓	✓	✓	✓				
2.5		✓	✓	✓	✓				

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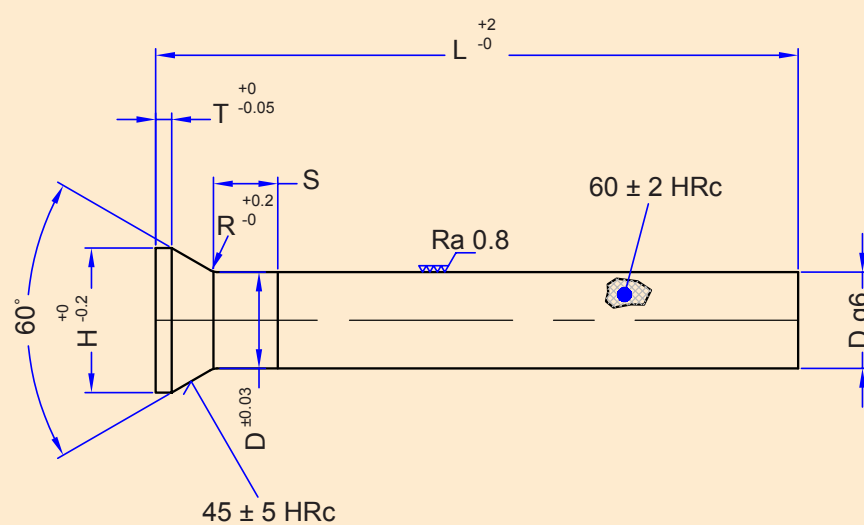
DH
Thru Hard Countersunk Ejector Pin
Metric



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DH - Ejector Pin
DIN 1530 - Form D
Material : 1.2210, 1.2067 or similar

= DH - D x L



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DH Thru Hard Countersunk Ejector Pin Metric

Ø D	L						H	T	R	S
	100	125	160	200	250	315				
0.8	✓						1.4	0.4		
1.0	✓	✓	✓	✓			1.8			
1.1	✓	✓	✓	✓						
1.2	✓	✓	✓	✓			2.0			
1.25	✓	✓	✓	✓						
1.3	✓	✓	✓	✓						
1.4	✓	✓	✓	✓			2.2			
1.5	✓	✓	✓	✓						
1.6	✓	✓	✓	✓			2.5			
1.7	✓	✓	✓	✓						
1.75	✓	✓	✓	✓						
1.8	✓	✓	✓	✓			2.8			
1.9	✓	✓	✓	✓						
2.0	✓	✓	✓	✓	✓		3.0			
2.1	✓	✓	✓	✓			3.2			
2.25	✓	✓	✓	✓						
2.5	✓	✓	✓	✓	✓		3.5			
2.75	✓	✓	✓	✓			4.0			
3.0	✓	✓	✓	✓	✓					
3.1	✓	✓	✓	✓			4.5			
3.25	✓	✓	✓	✓						
3.5	✓	✓	✓	✓			5.0			
3.75	✓	✓	✓	✓						
4.0	✓	✓	✓	✓	✓	✓				
4.1	✓	✓	✓	✓			5.5			
4.25	✓	✓	✓	✓						
4.5	✓	✓	✓	✓			6.0			
5.0	✓	✓	✓	✓	✓	✓				
5.1	✓	✓	✓	✓			6.5			
5.2	✓									
5.25	✓	✓	✓	✓						
5.5	✓	✓	✓	✓			7.0			
6.0	✓	✓	✓	✓	✓	✓	8.0			
6.5	✓	✓	✓	✓						
7.0	✓	✓	✓	✓			9.0			
7.5	✓	✓	✓	✓						
8.0	✓	✓	✓	✓	✓	✓				
8.5	✓	✓	✓	✓			10.0			
9.0	✓	✓	✓	✓			11.0			
10.0	✓	✓	✓	✓	✓	✓	12.0			
11.0	✓	✓	✓	✓			13.0			
12.0	✓	✓	✓	✓	✓	✓	14.0			
14.0	✓	✓	✓	✓	✓	✓	16.0			
16.0	✓	✓	✓	✓	✓	✓	18.0	1.5	0.8	16.0

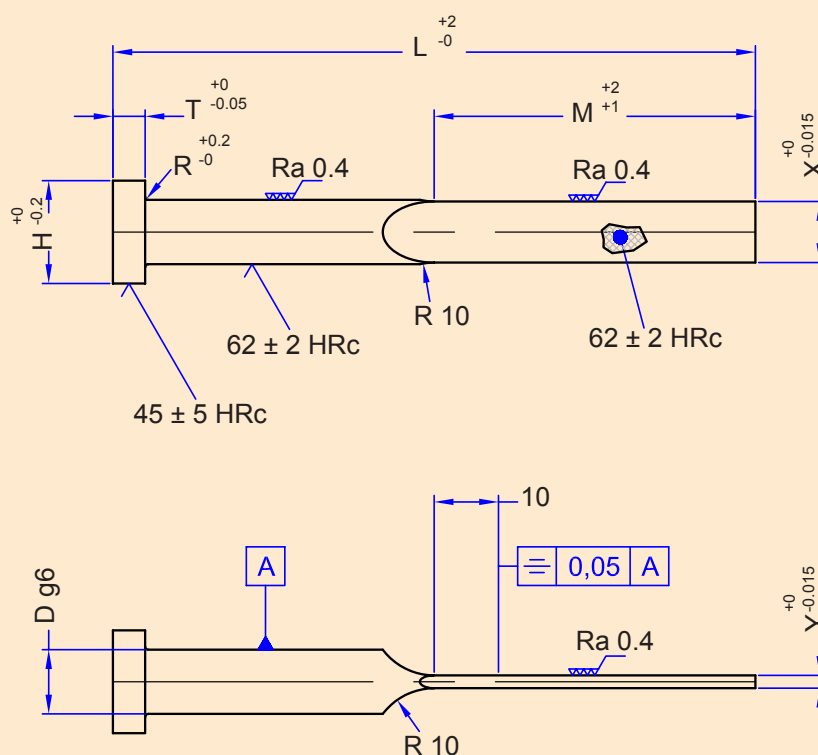
FH
Thru Hard Blade Ejector Pin
Metric



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FH - Blade Ejector Pin
DIN 1530 - Form F - ISO 8693
Material : 1.2210, 1.2067 or similar

= FH - X x Y x L



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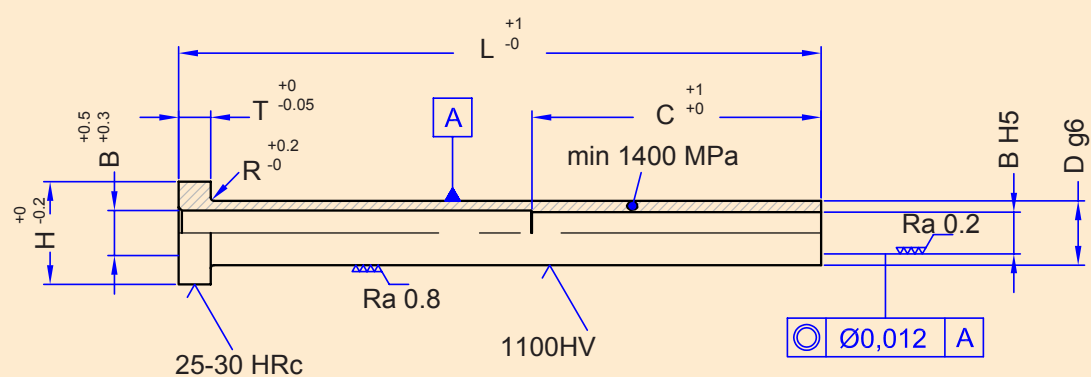


FH
 Thru Hardened Blade Ejector Pin
 Metric

X	Y	L									D	H	T	R	
		63 M=32	80 M=40	100 M=50	125 M=63	160 M=80	200 M=100	250 M=125	315 M=160	400 M=200					
3.5	0.8	✓	✓	✓	✓	✓					4.0	8.0	3.0	0.3	
	1.0	✓	✓	✓	✓	✓	✓	✓							
	1.2		✓	✓	✓	✓	✓								
3.8	0.8	✓	✓	✓	✓	✓					4.2				10.0
	1.0	✓	✓	✓	✓	✓									
	1.2		✓	✓	✓	✓	✓								
4.5	1.0	✓	✓	✓	✓	✓	✓				5.0	12.0			
	1.2		✓	✓	✓	✓	✓								
	1.5		✓	✓	✓	✓	✓								
5.5	1.0		✓	✓	✓	✓	✓				6.0	14.0			
	1.2		✓	✓	✓	✓	✓	✓							
	1.5		✓	✓	✓	✓	✓	✓							
	2.0		✓	✓	✓	✓	✓	✓							
7.5	1.0				✓	✓					8.0	16.0			
	1.2			✓	✓	✓	✓	✓							
	1.5			✓	✓	✓	✓	✓	✓						
	2.0			✓	✓	✓	✓	✓	✓						
9.5	1.2					✓	✓				10.0	18.0			
	1.5					✓	✓	✓	✓	✓					
	2.0					✓	✓	✓	✓	✓					
11.5	2.0						✓	✓	✓	✓	12.0	22.0			
	2.5						✓	✓	✓	✓					
15.5	2.0						✓	✓	✓	✓	16.0				
	2.5						✓	✓	✓	✓					



SN - Sleeve Ejector Pin
DIN 16 756 - Form S - ISO 8405
Material : 1.2344



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SN
 Nitrided Sleeve Ejector Pin
 Metric

D	B	L								C	H	T	R
		75	100	125	150	175	200	225	250				
4.0	2.0	✓	✓	✓	✓					35	8.0	3.0	0.3
	2.2	✓	✓	✓	✓								
5.0	2.5	✓	✓	✓	✓					45			
	2.7	✓	✓	✓	✓						10.0		
	3.0	✓	✓	✓	✓	✓							
	3.2	✓	✓	✓	✓	✓							
6.0	3.0	✓	✓	✓								5.0	0.5
	3.5	✓	✓	✓	✓	✓							
	3.7	✓	✓	✓	✓						12.0		
	4.0	✓	✓	✓	✓	✓	✓						
	4.2	✓	✓	✓	✓	✓							
8.0	4.0	✓	✓	✓	✓								
	4.2	✓	✓	✓	✓	✓	✓						
	5.0	✓	✓	✓	✓	✓	✓	✓			14.0		
	5.2	✓	✓	✓	✓	✓	✓	✓					
10.0	6.0	✓	✓	✓	✓	✓	✓	✓			16.0		
	6.2	✓	✓	✓	✓	✓	✓	✓					
12.0	8.0	✓	✓	✓	✓	✓	✓	✓	✓		18.0	7.0	0.8
	8.2	✓	✓	✓	✓	✓	✓	✓	✓				
14.0	10.0		✓	✓	✓	✓	✓	✓	✓				
	10.2		✓	✓	✓	✓	✓		✓		22.0		
16.0	12.0		✓	✓	✓	✓	✓	✓	✓				

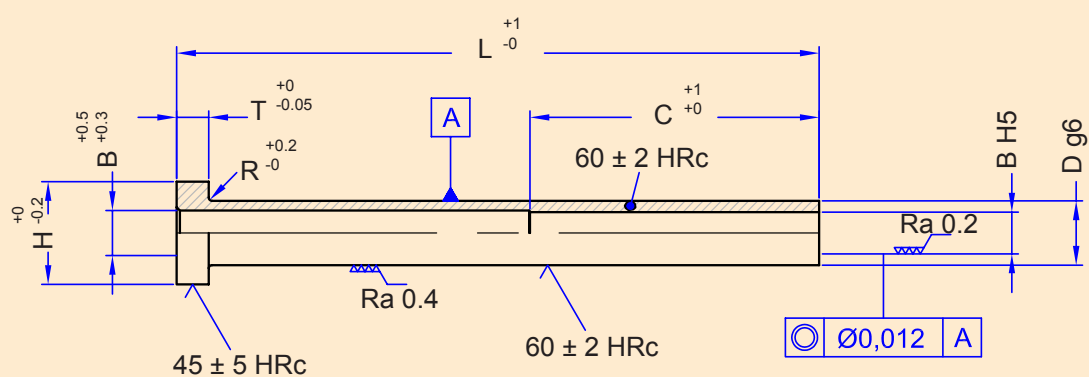
SH
Thru Hard Sleeve Ejector Pin
Metric



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SH - Sleeve Ejector Pin
DIN 16 756 - Form S - ISO 8405
Material : 1.2516

= SH - D x B x L



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SH
 Thru hardened Sleeve Ejector Pin
 Metric

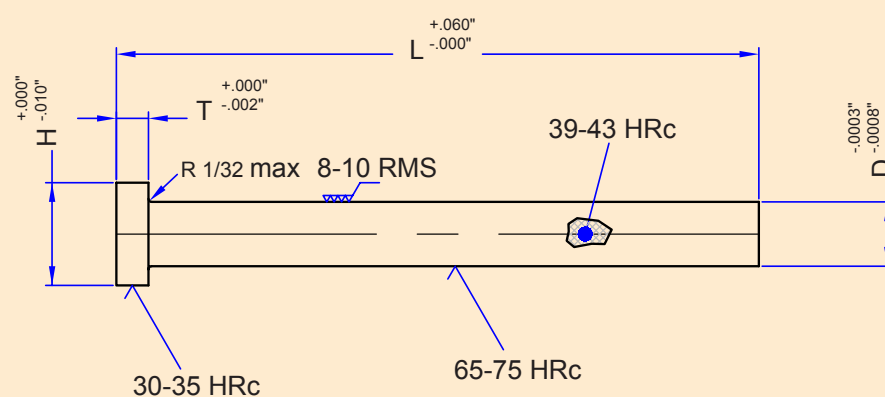
D	B	L														C	H	T	R
		60	75	100	125	150	175	200	225	250	275	300	325	350	400	450			
3.0	1.5	✓	✓	✓	✓	✓	✓										35	3.0	6.0
	1.6	✓	✓	✓	✓	✓	✓												
4.0	1.5	✓	✓	✓	✓	✓	✓	✓	✓	✓									8.0
	2.0	✓	✓	✓	✓	✓	✓	✓	✓	✓									
	2.2	✓	✓	✓	✓	✓	✓	✓	✓	✓									
	2.5	✓	✓	✓	✓	✓	✓	✓	✓	✓									
5.0	2.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								10.0
	2.5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
	2.7	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
	3.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
	3.2	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
	3.5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
6.0	2.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					45	5.0	12.0
	3.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
	3.5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
	3.7	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
	4.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
	4.5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
8.0	2.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						14.0
	3.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	4.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	4.2	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	5.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	5.2	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
10.0	5.5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	3.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				7.0	16.0
	5.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	6.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	6.2	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
12.0	6.5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	4.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			22.0	18.0
	6.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	8.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	8.2	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
14.0	8.5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	6.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	8.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	10.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	10.5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
16.0	11.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	8.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	10.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	12.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	12.5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
20.0	13.5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	10.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	12.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	14.0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				

AIN
Nitrided Ejector Pin
Imperial



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sales : sales@dms-diemould.co.uk
tel : +44 (0) 1494 523811
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AIN - Nitrided Ejector Pin
Material - AISI : H13 / 1.2344



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Imperial

OS denotes oversize diameter +.005"

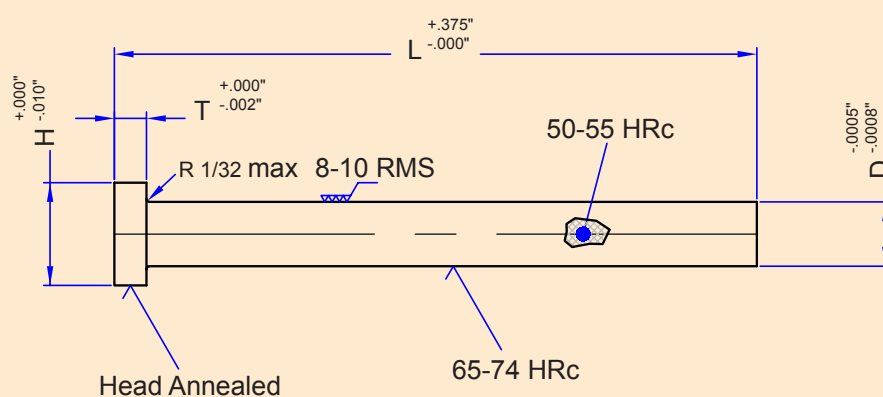
Ø D	L							H	T
	6"	10"	14"	18"	25"	36"	39"		
3/64"	EP04 L06P							1/4"	1/8"
1/16"	EP06 L06P	EP06 L10P							
5/64"	EP07 L06P	EP07 L10P							
3/32"	EP09 L06P	EP09 L10P							
7/64"	EP10 L06P	EP10 L10P							
1/8"	EP12 L06	EP12 L10	EP12 L14	EP12 L18	EP12 L25				
1/8" OS		EP12 L105	EP12 L145						
9/64"		EP14 L10	EP14 L14					9/32"	5/32"
5/32"	EP15 L06	EP15 L10	EP15 L14	EP15 L18	EP15 L25				
5/32" OS		EP 15 L105	EP15 L145					11/32"	3/16"
11/64"		EP17 L10	EP17 L14	EP17 L18				3/8"	
3/16"	EP18 L06	EP18 L10	EP18 L14	EP18 L18	EP18 L25		EP18 L39		
3/16" OS		EP18 L105	EP18 L145						
13/64"		EP20 L10	EP20 L14	EP20 L18	EP20 L25			13/32"	
7/32"	EP21 L06	EP21 L10	EP21 L14	EP21 L18	EP21 L25				
7/32" OS		EP21 L105						7/16"	1/4"
15/64"		EP23 L10	EP23 L14	EP23 L18	EP23 L25				
1/4"	EP25 L06	EP25 L10	EP25 L14	EP23 L18	EP25 L25	EP25 L36	EP25 L39		
1/4" OS		EP25 L105	EP25 L145	EP23 L185					
17/64"		EP26 L10	EP26 L14	EP26 L18	EP26 L25				
9/32"	EP28 L06	EP28 L10	EP28 L14	EP28 L18	EP28 L25				
9/32" OS		EP28 L105							
19/64"		EP29 L10	EP29 L14	EP29 L18	EP29 L25			1/2"	
5/16"	EP31 L06	EP31 L10	EP31 L14	EP31 L18	EP31 L25	EP31 L36	EP31 L39		
5/16" OS		EP31 L105	EP31 L145	EP31 L185	EP31 L255			9/16"	
21/64"		EP32 L10	EP32 L14	EP32 L18	EP32 L25				
11/32"	EP34 L06	EP34 L10	EP34 L14	EP34 L18	EP34 L25				
11/32" OS		EP34 L105						5/8"	
23/64"		EP35 L10	EP35 L14	EP35 L18	EP35 L25				
3/8"	EP37 L06	EP37 L10	EP37 L14	EP37 L18	EP37 L25	EP37 L36	EP37 L39		
3/8" OS		EP37 L105	EP37 L145	EP37 L185	EP37 L255			11/16"	
13/32"	EP40 L06	EP40 L10	EP40 L14	EP40 L18	EP40 L25				
13/32" OS		EP40 L105							
7/16"	EP43 L06	EP43 L10	EP43 L14	EP43 L18	EP43 L25	EP43 L36	EP43 L39		
7/16" OS		EP43 L105	EP43 L145					3/4"	
15/32"		EP46 L10	EP46 L14	EP46 L18	EP46 L25				
15/32 " OS		EP46 L105							
1/2"	EP50 L06	EP50 L10	EP50 L14	EP50 L18	EP50 L25	EP50 L36	EP50 L39		
1/2" OS		EP50 L105	EP50 L145		EP50 L255				
17/32"		EP53 L10	EP53 L14					13/16"	
9/16"	EP56 L06	EP56 L10	EP56 L14	EP56 L18	EP56 L25			7/8"	
5/8"	EP62 L06	EP62 L10	EP62 L14	EP62 L18	EP62 L25	EP62 L36	EP62 L39	15/16"	
11/16"		EP68 L10	EP68 L14	EP68 L18	EP68 L25			1"	
3/4"	EP75 L06	EP75 L10	EP75 L14	EP75 L18	EP75 L25	EP75 L36	EP75 L39	1-1/8"	
7/8"		EP87 L10	EP87 L14	EP87 L18	EP87 L25			1-1/4"	
1"	EP100 L06	EP100 L10	EP100 L14	EP100 L18	EP100 L25	EP100 L36	EP100 L39		

AIH
Thru Hard Ejector Pin
Imperial



web : www.dms-diemould.co.uk
sales : sales@dms-diemould.co.uk
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fax : +44 (0) 1494 452898

AIH - Thru Hardened Ejector Pin
Material - AISI : H13 / 1.2344



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AIH
Through Hard Ejector Pin
Imperial

OS denotes oversize diameter +.005"

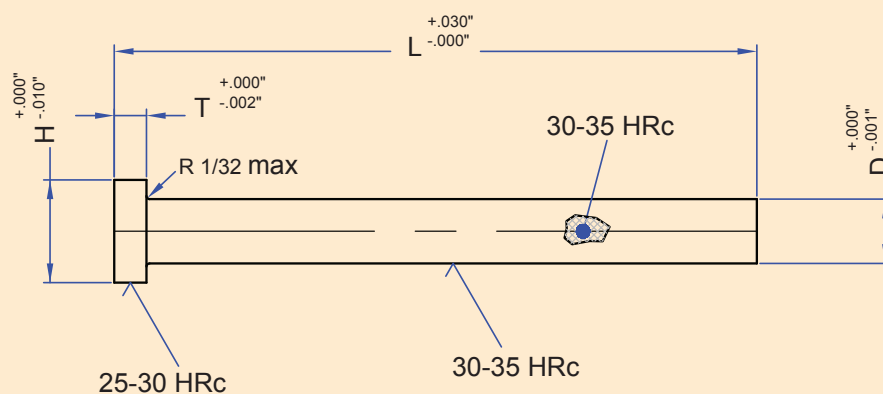
Ø D	L			H	T
	6"	10"	14"		
3/64"	RHX-03 L06			1/4"	1/8"
1/16"	RHX-05 L06	RHX-05 L10			
1/16" OS		RHX-05 L105			
5/64"	RHX-06 L06	RHX-06 L10			
5/64" OS		RHX-06 L105			
3/32"	RHX-07 L06	RHX-07 L10			
3/32" OS		RHX-07 L105			
7/64"	RHX-08 L06	RHX-08 L10			
7/64" OS		RHX-08 L105			
1/8"	RHX-09 L06	RHX-09 L10	RHX-09 L14		
1/8" OS		RHX-09 L105	RHX-09 L145		
9/64"	RHX-10 L06	RHX-09 L10	RHX-09 L14	9/32"	5/32"
9/64" OS		RHX-09 L105			
5/32"	RHX-11 L06	RHX-11 L10	RHX-11 L14	11/32"	3/16"
5/32" OS		RHX-11 L105	RHX-11 L145		
11/64"	RHX-12 L06	RHX-12 L10	RHX-12 L14	3/8"	
11/64" OS		RHX-12 L105			
3/16"	RHX-13 L06	RHX-13 L10	RHX-13 L14	13/32"	
3/16" OS		RHX-13 L105	RHX-13 L145		
13/64"	RHX-14 L06	RHX-14 L10	RHX-14 L14	7/16"	
7/32"	RHX-15 L06	RHX-15 L10	RHX-15 L14		
7/32" OS		RHX-15 L105		1/2"	
15/64"	RHX-16 L06	RHX-16 L10	RHX-16 L14		
1/4"	RHX-17 L06	RHX-17 L10	RHX-17 L14	9/16"	1/4"
1/4" OS		RHX-17 L105	RHX-17 L145		
17/64"	RHX-18 L06	RHX-18 L10	RHX-18 L14	5/8"	
9/32"	RHX-19 L06	RHX-19 L10	RHX-18 L14		
9/32" OS		RHX-19 L105		37/64"	
19/64"	RHX-20 L06	RHX-20 L10	RHX-20 L14		
5/16"	RHX-21 L06	RHX-21 L10	RHX-21 L14	11/16"	
5/16" OS		RHX-21 L105	RHX-21 L145		
21/64"	RHX-22 L06	RHX-22 L10	RHX-22 L14	45/64"	
11/32"	RHX-23 L06	RHX-23 L10	RHX-23 L14		
11/32" OS		RHX-23 L105		3/4"	
23/64"	RHX-24 L06	RHX-24 L10	RHX-24 L14		
3/8"	RHX-25 L06	RHX-25 L10	RHX-25 L14	11/16"	
3/8" OS		RHX-25 L105	RHX-25 L145		
25/64"	RHX-26 L06	RHX-26 L10		45/64"	
13/32"	RHX-27 L06	RHX-27 L10	RHX-27 L14		
13/32" OS		RHX-27 L105		3/4"	
27/64"	RHX-28 L06	RHX-28 L10			
7/16"	RHX-29 L06	RHX-29 L10	RHX-29 L14	3/4"	
7/16" OS		RHX-29 L105	RHX-29 L145		
29/64"	RHX-30 L06	RHX-30 L10		3/4"	
15/32"	RHX-31 L06	RHX-31 L10	RHX-31 L14		
15/32" OS		RHX31-105			
31/64"	RHX-32 L06	RHX-32 L10			
1/2"	RHX-33 L06	RHX-33 L10	RHX-33 L14		
1/2" OS		RHX-33 L105	RHX-33 L145		

AIP
Standard Hardness Core Pin
Imperial



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sales : sales@dms-diemould.co.uk
tel : +44 (0) 1494 523811
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AIP - Standard Hardness Core Pin
Material - AISI : H13 / 1.2344



Ø D	L				H	T
	3"	6"	10"	14"		
3/32"	CPS09 L03	CPS09 L06	CPS09 L10		1/4"	1/8"
7/64"	CPS10 L03	CPS10 L06	CPS10 L10			
1/8"	CPS12 L03	CPS12 L06	CPS12 L10	CPS12 L14		
9/64"	CPS14 L03	CPS14 L06	CPS14 L10	CPS14 L14		
5/32"	CPS15 L03	CPS15 L06	CPS15 L10	CPS15 L14	9/32"	5/32"
11/64"	CPS17 L03	CPS17 L06	CPS17 L10	CPS17 L14	11/32"	3/16"
3/16"	CPS18 L03	CPS18 L06	CPS18 L10	CPS18 L14	3/8"	
13/64"	CPS20 L03	CPS20 L06	CPS20 L10	CPS20 L14		
7/32"	CPS21 L03	CPS21 L06	CPS21 L10	CPS21 L14	13/32"	
1/4"	CPS25 L03	CPS25 L06	CPS25 L10	CPS25 L14	7/16"	1/4"
9/32"	CPS28 L03	CPS28 L06	CPS28 L10	CPS28 L14		
5/16"	CPS31 L03	CPS31 L06	CPS31 L10	CPS31 L14	1/2"	
11/32"	CPS34 L03	CPS34 L06	CPS34 L10	CPS34 L14	9/16"	
3/8"	CPS37 L03	CPS37 L06	CPS37 L10	CPS37 L14	5/8"	
13/32"	CPS40 L03	CPS40 L06	CPS40 L10	CPS40 L14	11/16"	
7/16"	CPS43 L03	CPS43 L06	CPS43 L10	CPS43 L14		
15/32"	CPS46 L03	CPS46 L06	CPS46 L10	CPS46 L14	3/4"	
1/2"	CPS50 L03	CPS50 L06	CPS50 L10	CPS50 L14		
9/16"		CPS56 L06	CPS56 L10	CPS56 L14	13/16"	
5/8"		CPS62 L06	CPS62 L10	CPS62 L14	7/8"	
3/4"		CPS75 L06	CPS75 L10	CPS75 L14	1"	
1"		CPS100 L06	CPS100 L10	CPS100 L14	1-1/4"	

Download CAD data at
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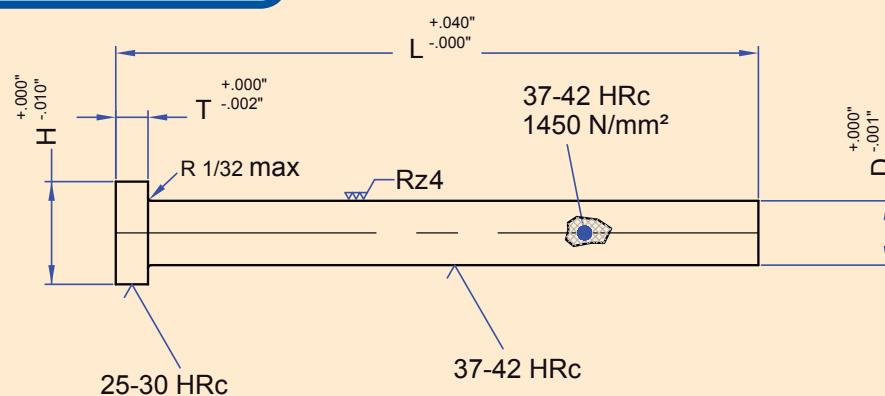
enquiries to -
sales@dms-diemould.co.uk

AIP
Standard Hardness Core Pin
37-42 HRc Imperial



web : www.dms-diemould.co.uk
sales : sales@dms-diemould.co.uk
tel : +44 (0) 1494 523811
fax : +44 (0) 1494 452898

AIP - Standard Hardness Core Pin
Material - AISI : H13 / 1.2344
37-42 HRc



Ø D	L		H	T
	5"	10"		
1/16"	AIP1/16x5		1/4"	1/8"
3/32"	AIP3/32x5	AIP3/32x10		
1/8"	AIP1/8x5	AIP1/8x10		
5/32"	AIP5/32x5		9/32"	5/32"
3/16"	AIP3/16x5	AIP3/16x10	3/8"	3/16"
1/4"	AIP1/4x5	AIP1/4x10	7/16"	
5/16"	AIP5/16x5		1/2"	
3/8"	AIP3/8x5	AIP3/8x10	5/8"	1/4"
1/2"	AIP1/2x5	AIP1/2x10	3/4"	
5/8"		AIP5/8x10	7/8"	
3/4"		AIP3/4x10	1"	
1"		AIP1.0x10	1 1/4"	

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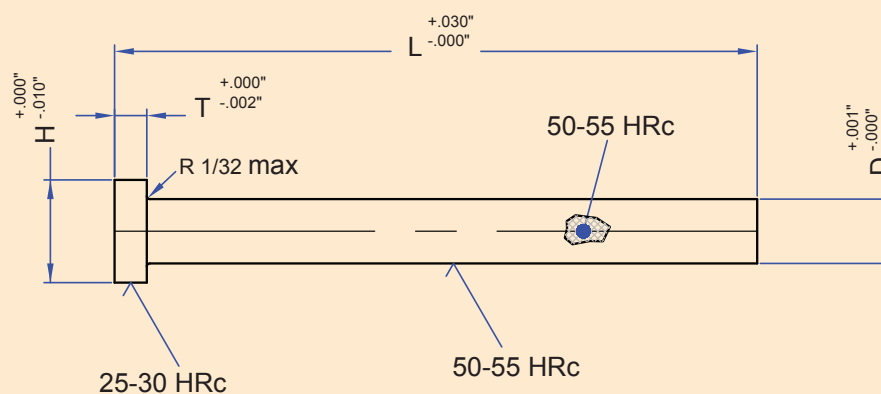
enquiries to -
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AIP
High Hardness Core Pin
Imperial

AIP - High Hardness Core Pin
Material - AISI : H13 / 1.2344



Ø D	L				H	T
	3"	6"	10"			
3/32"	CPH09 L03	CPH09 L06	CPH09 L10		1/4"	1/8"
7/64"	CPH10 L03	CPH10 L06	CPH10 L10			
1/8"	CPH12 L03	CPH12 L06	CPH12 L10	CPH12 L14		
9/64"	CPH14 L03	CPH14 L06	CPH14 L10	CPH14 L14		
5/32"	CPH15 L03	CPH15 L06	CPH15 L10	CPH15 L14	9/32"	5/32"
11/64"	CPH17 L03	CPH17 L06	CPH17 L10	CPH17 L14	11/32"	3/16"
3/16"	CPH18 L03	CPH18 L06	CPH18 L10	CPH18 L14	3/8"	
13/64"	CPH20 L03	CPH20 L06	CPH20 L10	CPH20 L14		
7/32"	CPH21 L03	CPH21 L06	CPH21 L10	CPH21 L14	13/32"	
1/4"	CPH25 L03	CPH25 L06	CPH25 L10	CPH25 L14	7/16"	1/4"
9/32"	CPH28 L03	CPH28 L06	CPH28 L10	CPH28 L14		
5/16"	CPH31 L03	CPH31 L06	CPH31 L10	CPH31 L14	1/2"	
11/32"	CPH34 L03	CPH34 L06	CPH34 L10	CPH34 L14	9/16"	
3/8"	CPH37 L03	CPH37 L06	CPH37 L10	CPH37 L14	5/8"	
13/32"	CPH40 L03	CPH40 L06	CPH40 L10	CPH40 L14	11/16"	
7/16"	CPH43 L03	CPH43 L06	CPH43 L10	CPH43 L14		
15/32"	CPH46 L03	CPH46 L06	CPH46 L10	CPH46 L14	3/4"	
1/2"	CPH50 L03	CPH50 L06	CPH50 L10	CPH50 L14		
9/16"		CPH56 L06	CPH56 L10	CPH56 L14	13/16"	
5/8"		CPH62 L06	CPH62 L10	CPH62 L14	7/8"	
3/4"		CPH75 L06	CPH75 L10	CPH75 L14	1"	
1"		CPH100 L06	CPH100 L10	CPH100 L14	1-1/4"	

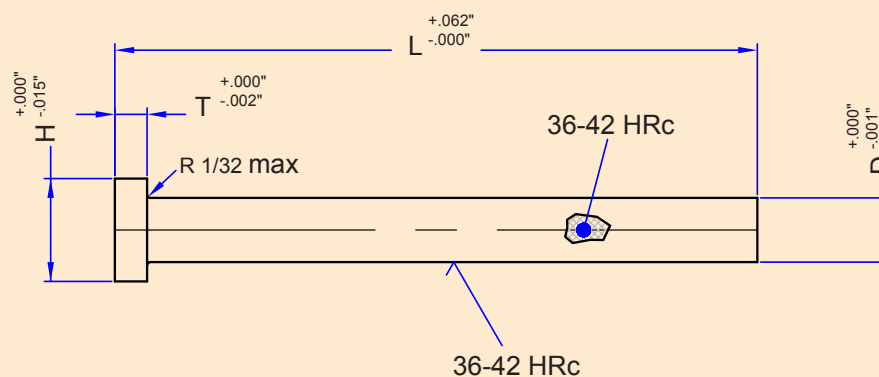
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sales@dms-diemould.co.uk



AIT - Thermally Conductive Ejector Pin
Material - **Moldmax®** Beryllium Copper

Moldmax® is a registered trademark of Brush Wellman Inc.



Ø D	L				H	T
	4"	8"	12"	18"		
1/8"	MM12 L04	MM12 L08	MM12 L12		1/4"	1/8"
5/32"	MM15 L04	MM15 L08	MM15 L12	MM15 L18	9/32"	5/32"
3/16"	MM18 L04	MM18 L08	MM18 L12	MM15 L18	3/8"	3/16"
7/32"	MM21 L04	MM21 L08	MM21 L12	MM21 L18	13/32"	
1/4"	MM25 L04	MM25 L08	MM25 L12	MM25 L18	7/16"	1/4"
9/32"	MM28 L04	MM28 L08	MM28 L12	MM28 L18		
5/16"	MM31 L04	MM31 L08	MM31 L12	MM31 L18	1/2"	
3/8"	MM37 L04	MM37 L08	MM37 L12	MM37 L18	5/8"	
7/16"	MM43 L04	MM43 L08	MM43 L12	MM43 L18	11/16"	
1/2"	MM50 L04	MM50 L08	MM50 L12	MM50 L18	3/4"	
9/16"	MM56 L04	MM56 L08	MM56 L12	MM56 L18	13/16"	
5/8"	MM62 L04	MM62 L08	MM62 L12	MM56 L18	7/8"	
3/4"	MM75 L04	MM75 L08	MM75 L12	MM56 L18	1"	

Moldmax® pins from DMS offer the highest combination of thermal conductivity and strength available. Manufactured from pre-hardened **Moldmax®** copper alloy, our pins are 3 times stronger than competing copper alloy pins, and have a greater thermal conductivity 3-5 times greater than steel pins.

The high strength provides longer life, resistance to abrasion and ease of machining.

The high thermal conductivity provides faster heat removal from critica areas, reduced moulded part cost and post mould shrinkage. The high copper alloy provides excellent corrosion resistance and lubrication.

Custom sizes available on request.

Health and Safety

In solid form beryllium containing materials pose no special risk. However the inhalation of airborne particals can cause serious respiratory disease.

For further information please read the health and safety sheets sent out with each pin, or contact Brush Wellman on :

Tel; 0118 930 3733
Fax; 0118 930 3635

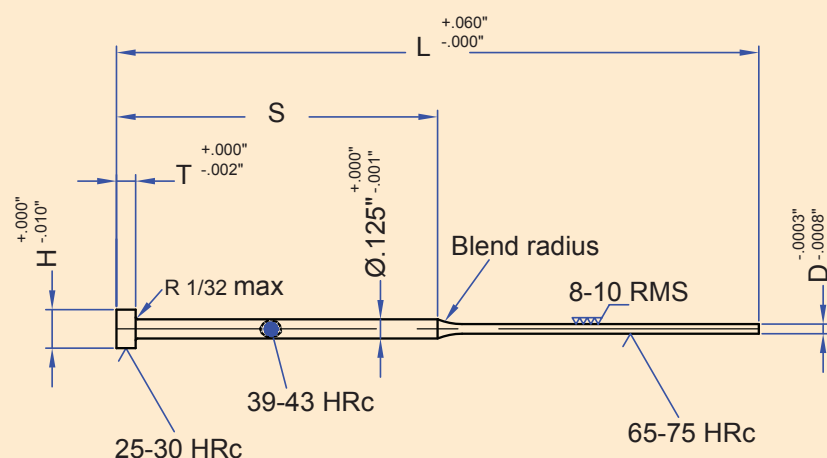
web : www.dms-diemould.co.uk
sales : sales@dms-diemould.co.uk
tel : +44 (0) 1494 523811
fax : +44 (0) 1494 452898



CIN
Nitrided Stepped Ejector Pin
Imperial

CIN - Stepped Ejector Pin
Material - AISI : H13 / 1.2344

OS denotes oversize diameter +.005"



Ø D	S	L			H	T
		6"	10"	14"		
1/32"	1/2"	EP03 L06-1/2			1/4"	1/8"
	2"	EP03 L06-2				
3/64"	1/2"	EP04 L06-1/2	EP04 L10-1/2	EP04 L14-1/2		
	1/2" OS		EP04 L105-1/2			
	2"	EP04 L06-2	EP04 L10-2	EP04 L14-2		
	2" OS		EP04 L105-2			
	3"		EP04 L10-3			
	4"		EP04 L10-4			
1/16"	1/2"	EP06 L06-1/2	EP06 L10-1/2	EP06 L14-1/2		
	1/2" OS		EP06 L105-1/2			
	2"	EP06 L06-2	EP06 L10-2	EP06 L14-2		
	2" OS		EP06 L105-2			
	3"		EP06 L10-3			
	4"		EP06 L10-4			
5/64"	1/2"	EP07 L06-1/2	EP07 L10-1/2	EP07 L14-1/2		
	1/2" OS		EP07 L105-1/2			
	2"	EP07 L06-2	EP07 L10-2	EP07 L14-2		
	2" OS		EP07 L105-2			
	3"		EP07 L10-3			
	4"		EP07 L10-4			
3/32"	1/2"	EP09 L06-1/2	EP09 L10-1/2	EP09 L14-1/2		
	1/2" OS		EP09 L105-1/2			
	2"	EP09 L06-2	EP09 L10-2	EP09 L14-2		
	2" OS		EP09 L105-2			
	3"		EP09 L10-3			
	4"		EP09 L10-4			
7/64"	1/2"	EP10 L06-1/2	EP10 L10-1/2	EP10 L14-1/2		
	1/2" OS		EP10 L105-1/2			
	2"	EP10 L06-2	EP10 L10-2	EP10 L14-2		
	2" OS		EP10 L105-2			

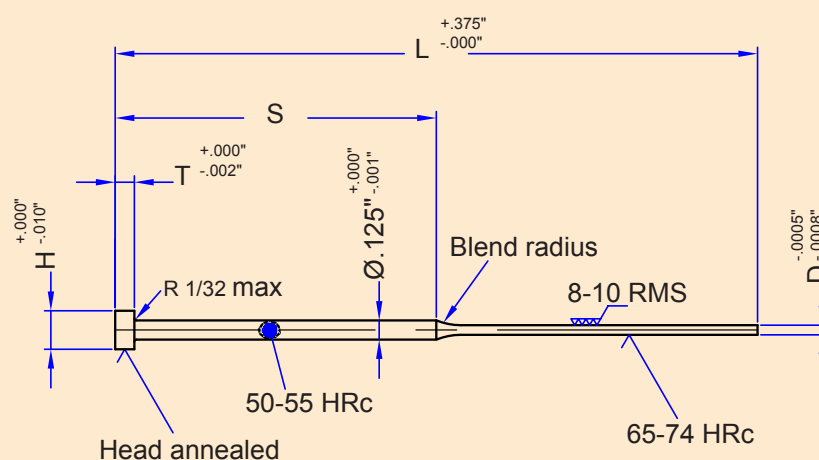
CIH
Thru Hard Stepped Ejector Pin
Imperial



web : www.dms-diemould.co.uk
sales : sales@dms-diemould.co.uk
tel : +44 (0) 1494 523811
fax : +44 (0) 1494 452898

CIH - Stepped Ejector Pin
Material - AISI : H13 / 1.2344

OS denotes oversize diameter $+.005"$



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CIH
Thru Hard Stepped Ejector Pin
Imperial

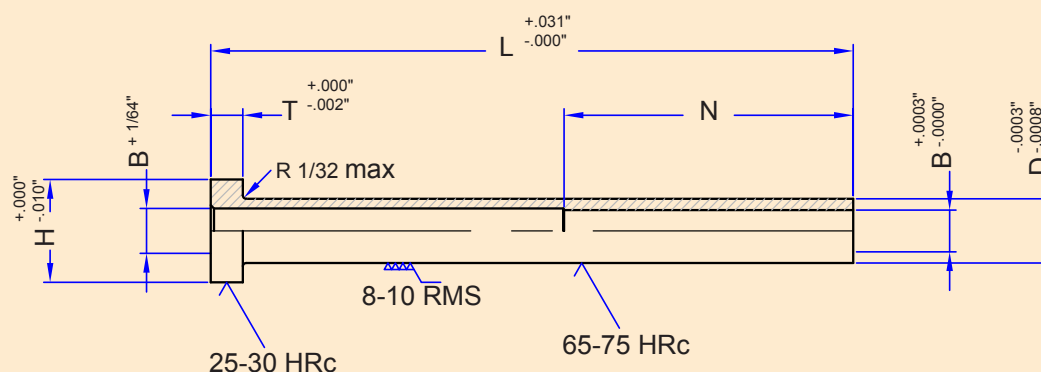
Ø D	S	L			H	T
		6"	10"	14"		
1/32"	1/2"	RHX-02-1/2 L06			1/4"	1/8"
	2"	RHX-02-2 L06				
	3"		RHX-02-3 L10			
	3" OS		RHX-02-3 L105			
	4"		RHX-02-4 L10			
	4" OS		RHX-02-4 L105			
3/64"	1/2"	RHX-03-1/2 L06				
	2"	RHX-03-2 L06	RHX-03-2 L10			
	2" OS		RHX-03-2 L105			
	3"		RHX-03-3 L10			
	3" OS		RHX-03-3 L105			
	4"					
1/16"	4" OS					
	1/2"	RHX-05-1/2 L06	RHX-05-1/2 L10			
	1/2" OS		RHX-05-1/2 L105			
	2"	RHX-05-2 L06	RHX-05-2 L10	RHX-05-2 L14		
	2" OS		RHX-05-2 L105	RHX-05-2 L145		
	3"		RHX-05-3 L10			
	3" OS		RHX-05-3 L105			
	4"		RHX-05-4 L10			
5/64"	4" OS		RHX-05-4 L105			
	1/2"	RHX-06-1/2 L06	RHX-06-1/2 L10			
	1/2" OS		RHX-06-1/2 L105			
	2"	RHX-06-2 L06	RHX-06-2 L10	RHX-06-2 L14		
	2" OS		RHX-06-2 L105	RHX-06-2 L145		
	3"		RHX-06-3 L10			
	3" OS		RHX-06-3 L105			
	4"		RHX-06-4 L10			
3/32"	4" OS		RHX-06-4 L105			
	1/2"	RHX-07-1/2 L06	RHX-07-2 L10			
	1/2" OS		RHX-07-2 L105			
	2"	RHX-07-2 L06	RHX-07-2 L10	RHX-07-2 L10		
	2" OS		RHX-07-2 L105	RHX-07-2 L105		
	3"		RHX-07-3 L10			
	3" OS		RHX-07-3 L105			
	4"		RHX-07-4 L10			
7/64"	4" OS		RHX-07-4 L105			
	1/2"	RHX-08-1/2 L06	RHX-08-1/2 L10			
	1/2" OS		RHX-08-1/2 L105			
	2"	RHX-08-2 L06	RHX-08-2 L10	RHX-08-2 L10		
	2" OS		RHX-08-2 L105	RHX-08-2 L105		
	3"		RHX-08-3 L10			
	3" OS		RHX-08-3 L10			
	4"		RHX-08-4 L10			
	4" OS		RHX-08-4 L105			

SIN
Nitrided Sleeve Ejector Pin
Imperial



web : www.dms-diemould.co.uk
sales : sales@dms-diemould.co.uk
tel : +44 (0) 1494 523811
fax : +44 (0) 1494 452898

SIN - Nitrided Sleeve Ejector Pin
Material - AISI : H13 / 1.2344



Ø B	Ø D	L					N	H	T
		3"	4"	5"	6"	7"			
3/32"	3/16"	SE02 L03	SE02 L04	SE02 L05	SE02 L06	SE02 L07	1-3/4"	3/8"	3/16"
1/8"	7/32"	SE03 L03	SE03 L04	SE03 L05	SE03 L06	SE03 L07		13/32"	
5/32"	1/4"		SE04 L04	SE04 L05	SE04 L06	SE04 L07	2-1/4"	7/16"	1/4"
3/16"	5/16"		SE05 L04	SE05 L05	SE05 L06	SE05 L07		1/2"	
7/32"	11/32"		SE55 L04	SE55 L05	SE55 L06	SE55 L07		9/16"	
1/4"	3/8"		SE06 L04	SE06 L05	SE06 L06	SE06 L07		5/8"	
5/16"	7/16"		SE07 L04	SE07 L05	SE07 L06	SE07 L07		11/16"	
3/8"	1/2"		SE08 L04	SE08 L05	SE08 L06	SE08 L07		3/4"	
7/16"	5/8"		SE09 L04	SE09 L05	SE09 L06	SE09 L07		7/8"	
1/2"	11/16"		SE10 L04	SE10 L05	SE10 L06	SE10 L07		15/16"	
9/16"	3/4"		SE11 L04	SE11 L05	SE11 L06	SE11 L07		1"	
5/8"	7/8"		SE12 L04	SE12 L05	SE12 L06	SE12 L07		1-1/8"	
3/4"	1"		SE13 L04	SE13 L05	SE13 L06	SE13 L07		1-1/4"	

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Ø B	Ø D								N	H	T
		8"	9"	10"	11"	12"	13"	14"			
3/32"	3/16"	SE02 L08							1-3/4"	3/8"	3/16"
1/8"	7/32"	SE03 L08	SE03 L09	SE03 L10	SE03 L11	SE03 L12	SE03 L13	SE03 L14		13/32"	
5/32"	1/4"	SE04 L08	SE04 L09	SE04 L10	SE04 L11	SE04 L12	SE04 L13	SE04 L14	2-1/4"	7/16"	1/4"
3/16"	5/16"	SE05 L08	SE05 L09	SE05 L10	SE05 L11	SE05 L12	SE05 L13	SE05 L14		1/2"	
7/32"	11/32"	SE55 L08	SE55 L09	SE55 L10	SE55 L11	SE55 L12	SE55 L13	SE55 L14		9/16"	
1/4"	3/8"	SE06 L08	SE06 L09	SE06 L10	SE06 L11	SE06 L12	SE06 L13	SE06 L14		5/8"	
5/16"	7/16"	SE07 L08	SE07 L09	SE07 L10	SE07 L11	SE07 L12	SE07 L13	SE07 L14		11/16"	
3/8"	1/2"	SE08 L08	SE08 L09	SE08 L10	SE08 L11	SE08 L12	SE08 L13	SE08 L14		3/4"	
7/16"	5/8"	SE09 L08	SE09 L09	SE09 L10	SE09 L11	SE09 L12	SE09 L13	SE09 L14		7/8"	
1/2"	11/16"	SE10 L08	SE10 L09	SE10 L10	SE10 L11	SE10 L12	SE10 L13	SE10 L14		15/16"	
9/16"	3/4"	SE11 L08	SE11 L09	SE11 L10	SE11 L11	SE11 L12	SE11 L13	SE11 L14		1"	
5/8"	7/8"	SE12 L08	SE12 L09	SE12 L10	SE12 L11	SE12 L12	SE12 L13	SE12 L14		1-1/8"	
3/4"	1"	SE13 L08	SE13 L09	SE13 L10	SE13 L11	SE13 L12	SE13 L13	SE13 L14		1-1/4"	



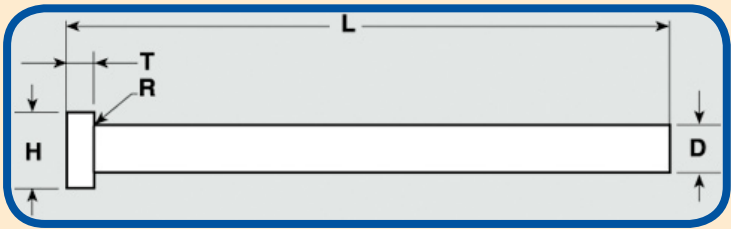
web : www.dms-diemould.co.uk
sales : sales@dms-diemould.co.uk
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fax : +44 (0) 1494 452898



Special Parallel Ejector Pin
Metric



web : www.dms-diemould.co.uk
sales : sales@dms-diemould.co.uk
tel : +44 (0) 1494 523811
fax : +44 (0) 1494 452898



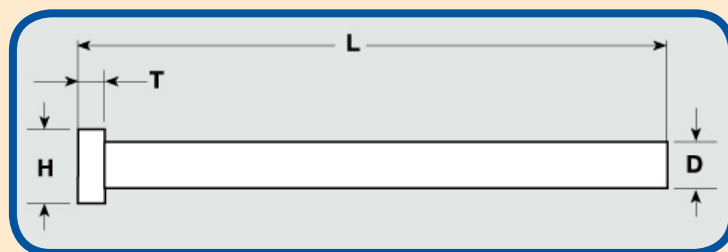
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H= _____	+0.0/-0.2	or _____ / _____
T= _____	+0.0/-0.05	or _____ / _____
L= _____	+2.0/-0.0	or _____ / _____
R= _____	+0.2/-0.0	or _____ / _____

Quantity :	Material :
Hardness / Heat Treatment :	Required by :
Contact Name :	
Company Name :	
Address :	
Postcode :	
Phone :	
Fax :	
E-mail :	
Reference :	

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Special Core Pin
Metric



<u>Size</u>	<u>Tolerance</u>		<u>Special Tolerance</u>
D= _____	+0.025/-0.0	or	_____ / _____
H= _____	+0.0/-0.2	or	_____ / _____
T= _____	+0.0/-0.05	or	_____ / _____
L= _____	+0.2/-0.0	or	_____ / _____

Quantity :

Material :

Hardness / Heat Treatment :

Required by :

Contact Name :

Company Name :

Address :

Postcode :

Phone :

Fax :

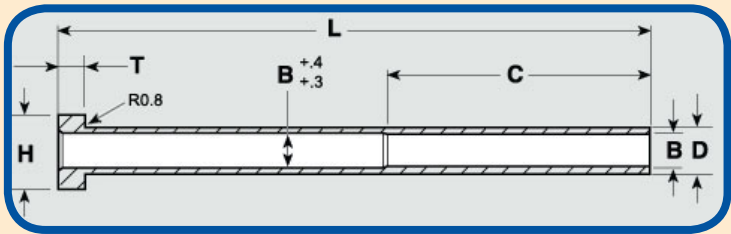
E-mail :

Reference :

Special Ejector Sleeve
Metric



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sales : sales@dms-diemould.co.uk
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fax : +44 (0) 1494 452898



Size	Tolerance	Special Tolerance
D= _____	g6	_____ / _____
B= _____	H5	_____ / _____
H= _____	+0.0/-0.2	_____ / _____
T= _____	+0.0/-0.05	_____ / _____
L= _____	+1.0/-0.0	_____ / _____
C= _____	+1.0/-0.0	_____ / _____

Quantity :

Material :

Hardness / Heat Treatment :

Required by :

Contact Name :

Company Name :

Address :

Postcode :

Phone :

Fax :

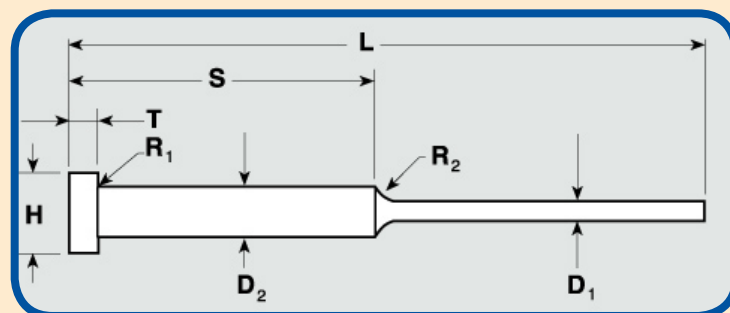
E-mail :

Reference :

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 fax : +44 (0) 1494 452898



Special Stepped Ejector Pin Metric



<u>Size</u>	<u>Tolerance</u>		<u>Special Tolerance</u>
D1= _____	g6	or	_____ / _____
D2= _____	h11	or	_____ / _____
L= _____	+2.0/-0.0	or	_____ / _____
S= _____	-1.0/-2.0	or	_____ / _____
T= _____	+0.0/-0.05	or	_____ / _____
H= _____	+0.0/-0.2	or	_____ / _____
R1= _____	+0.2/-0.0	or	_____ / _____
R2= _____	+0.2/-0.0	or	_____ / _____

Quantity :

Material :

Hardness / Heat Treatment :

Required by :

Contact Name :

Company Name :

Address :

Postcode :

Phone :

Fax :

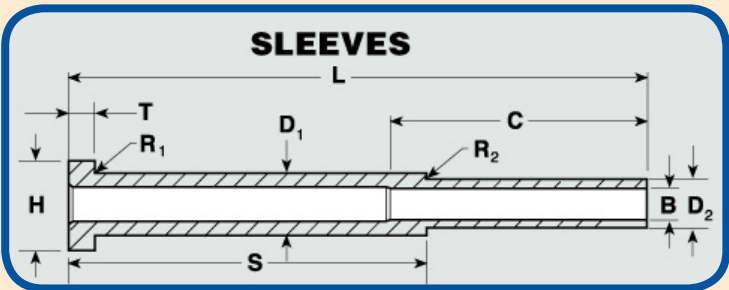
E-mail :

Reference :

Special Stepped Ejector Sleeve
Metric



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Size	Tolerance		Special Tolerance
D1= _____	+0.0/-0.1	or	_____ / _____
D2= _____	g6	or	_____ / _____
B= _____	H5	or	_____ / _____
H= _____	+0.0/-0.2	or	_____ / _____
T= _____	+0.0/-0.05	or	_____ / _____
L= _____	+1.0/-0.0	or	_____ / _____
C= _____	+1.0/-0.0	or	_____ / _____
S= _____	+0.0/-1.0	or	_____ / _____
R1= _____	+0.2/-0.0	or	_____ / _____
R2= _____	+0.2/-0.0	or	_____ / _____

Quantity :

Material :

Hardness / Heat Treatment :

Required by :

Contact Name :

Company Name :

Address :

Postcode :

Phone :

Fax :

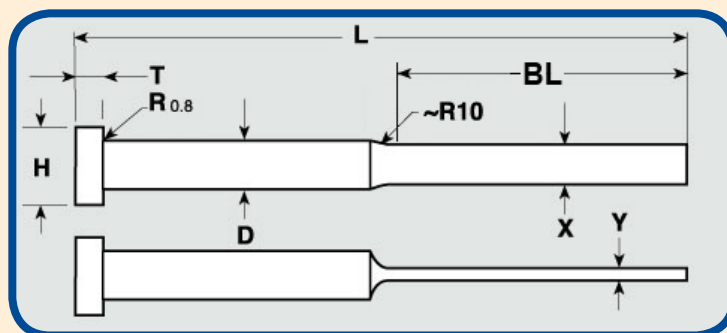
E-mail :

Reference :

web : www.dms-diemould.co.uk
 sales : sales@dms-diemould.co.uk
 tel : +44 (0) 1494 523811
 fax : +44 (0) 1494 452898



Special Blade Ejector
Metric



<u>Size</u>	<u>Tolerance</u>		<u>Special Tolerance</u>
D= _____	g6	or	_____ / _____
L= _____	+1.0/-0.0	or	_____ / _____
T= _____	+0.0/-0.05	or	_____ / _____
H= _____	+0.0/-0.2	or	_____ / _____
BL _____	+2.0/+1.0	or	_____ / _____
X= _____	+0.0/-0.015	or	_____ / _____
Y= _____	+0.0/-0.015	or	_____ / _____

Quantity :

Material :

Hardness / Heat Treatment :

Required by :

Contact Name :

Company Name :

Address :

Postcode :

Phone :

Fax :

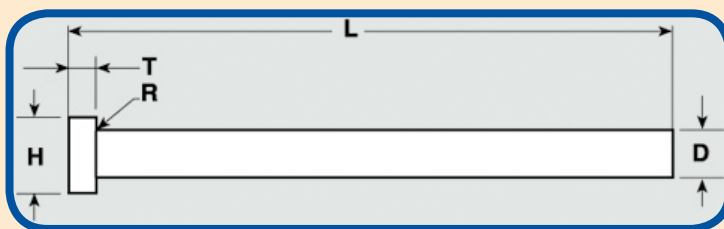
E-mail :

Reference :

Special Ejector Pin
Imperial



web : www.dms-diemould.co.uk
 sales : sales@dms-diemould.co.uk
 tel : +44 (0) 1494 523811
 fax : +44 (0) 1494 452898



<u>Size</u>	<u>Tolerance</u>		<u>Special Tolerance</u>
D= _____	-.0003/-.0008	or	_____ / _____
H= _____	+.000/-.010	or	_____ / _____
T= _____	+.000/-.002	or	_____ / _____
L= _____	+.062/-.000	or	_____ / _____
R= _____	1/32 Max	or	_____ / _____

Quantity :

Material :

Hardness / Heat Treatment :

Required by :

Contact Name :

Company Name :

Address :

Postcode :

Phone :

Fax :

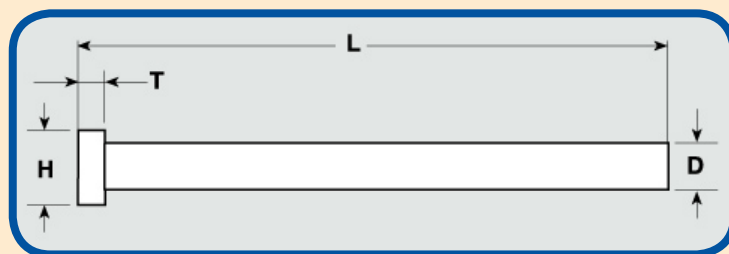
E-mail :

Reference :

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tel : +44 (0) 1494 523811
fax : +44 (0) 1494 452898



Special Core Pin
Imperial



<u>Size</u>	<u>Tolerance</u>		<u>Special Tolerance</u>
D= _____	$+.001/-0.000$	or	_____ / _____
H= _____	$+.000/-0.010$	or	_____ / _____
T= _____	$+.000/-0.002$	or	_____ / _____
L= _____	$+.030/-0.000$	or	_____ / _____

Quantity :

Material :

Hardness / Heat Treatment :

Required by :

Contact Name :

Company Name :

Address :

Postcode :

Phone :

Fax :

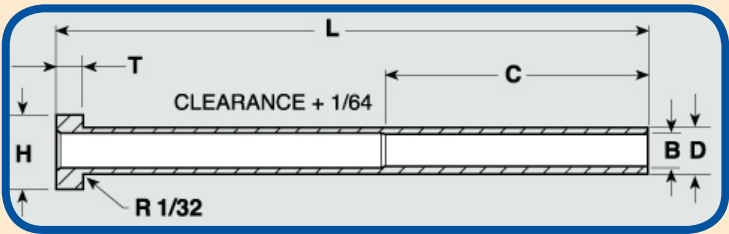
E-mail :

Reference :

Special Ejector Sleeve
Imperial



web : www.dms-diemould.co.uk
sales : sales@dms-diemould.co.uk
tel : +44 (0) 1494 523811
fax : +44 (0) 1494 452898



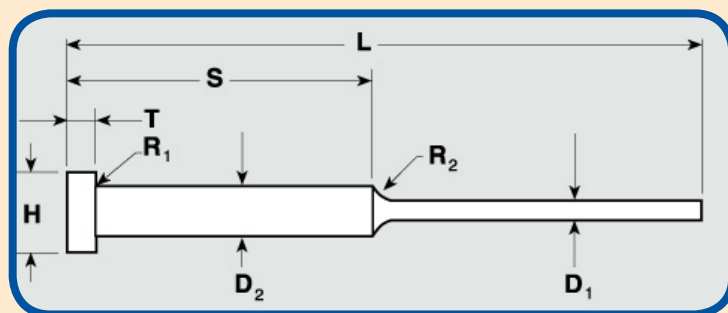
Size	Tolerance		Special Tolerance
D= _____	-.0003/-.0008	or	_____ / _____
B= _____	+.0003/-.0000	or	_____ / _____
H= _____	+.000/-.010	or	_____ / _____
T= _____	+.000/-.002	or	_____ / _____
L= _____	+.031/-.000	or	_____ / _____
C= _____	+.100/-.100	or	_____ / _____

Quantity :	Material :
Hardness / Heat Treatment :	Required by :
Contact Name :	
Company Name :	
Address :	
Postcode :	
Phone :	
Fax :	
E-mail :	
Reference :	

web : www.dms-diemould.co.uk
 sales : sales@dms-diemould.co.uk
 tel : +44 (0) 1494 523811
 fax : +44 (0) 1494 452898



Special Stepped Ejector Pin Imperial



<u>Size</u>	<u>Tolerance</u>		<u>Special Tolerance</u>
D1= _____	-.0003/-.0008	or	_____ / _____
D2= _____	+.000/-.001	or	_____ / _____
L= _____	+.060/-.000	or	_____ / _____
S= _____	+.000/-.020	or	_____ / _____
T= _____	+.000/-.002	or	_____ / _____
H= _____	+.000/-.010	or	_____ / _____
R1= _____	1/32 Max	or	_____ / _____
R2= _____	Blend Radius	or	_____ / _____

Quantity :

Material :

Hardness / Heat Treatment :

Required by :

Contact Name :

Company Name :

Address :

Postcode :

Phone :

Fax :

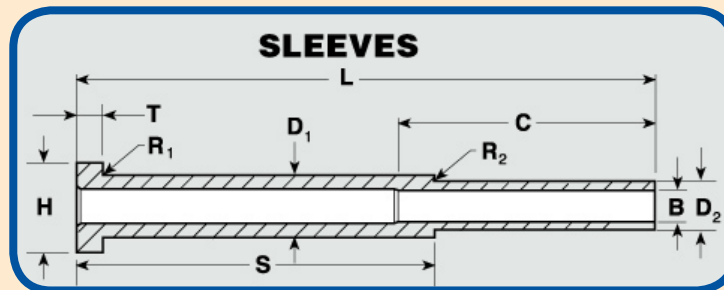
E-mail :

Reference :

Special Stepped Ejector Sleeve
Imperial



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sales : sales@dms-diemould.co.uk
tel : +44 (0) 1494 523811
fax : +44 (0) 1494 452898



<u>Size</u>	<u>Tolerance</u>		<u>Special Tolerance</u>
D1= _____	+0.000/-0.001	or	_____ / _____
D2= _____	-0.0003/-0.0006	or	_____ / _____
B= _____	-0.0003/-0.0000	or	_____ / _____
H= _____	+0.000/-0.010	or	_____ / _____
T= _____	+0.000/-0.002	or	_____ / _____
L= _____	+0.031/-0.000	or	_____ / _____
C= _____	+0.100/-0.100	or	_____ / _____
S= _____	+0.000/-0.030	or	_____ / _____
R1= _____	1/32	or	_____ / _____
R2= _____	1/32	or	_____ / _____

Quantity :

Material :

Hardness / Heat Treatment :

Required by :

Contact Name :

Company Name :

Address :

Postcode :

Phone :

Fax :

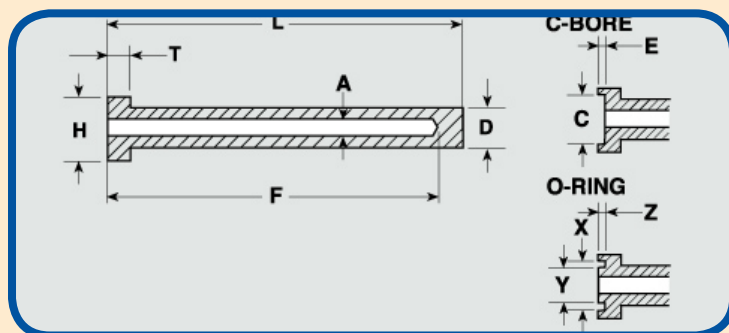
E-mail :

Reference :

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 sales : sales@dms-diemould.co.uk
 tel : +44 (0) 1494 523811
 fax : +44 (0) 1494 452898



Special Water Cooled Core



Size

Required Tolerance

D=	_____	_____ / _____
H=	_____	_____ / _____
T=	_____	_____ / _____
L=	_____	_____ / _____
F=	_____	_____ / _____
A=	_____	_____ / _____
C=	_____	_____ / _____
E=	_____	_____ / _____
X=	_____	_____ / _____
Y=	_____	_____ / _____
Z=	_____	_____ / _____

Quantity :

Material :

Hardness / Heat Treatment :

Required by :

Contact Name :

Company Name :

Address :

Postcode :

Phone :

Fax :

E-mail :

Reference :



TERMS AND CONDITIONS OF SALE

1) CUSTOMER CONDITIONS DO NOT APPLY.

All quotations are made and all orders are accepted subject to the following conditions. All other terms, conditions or warranties whatsoever are excluded from the contract or any variation thereof unless expressly accepted by a Director of the Supplier in writing.

2) DELIVERY.

Every effort will be made to keep delivery dates. Time for delivery is given as accurately as possible but it is not guaranteed nor is it the essence of the contract. The customer has no right to damages or to cancel the order for failure for any cause to meet any delivery time stated.

3) LIABILITY.

No liability can be accepted for loss caused through delay for reasons beyond our control or by an industrial dispute of any kind (whether involving our employees or not) or by any failure to obtain materials, goods or equipment from a supplier through no fault of our own in due time to observe delivery dates. The supplier's right is reserved to repudiate the contract and/or suspend delivery as long as any payment for goods previously invoiced is in arrears without liability for damage or consequential loss and without prejudice to the Suppliers right to recover all sums owing to it.

4) PRICES.

The prices quoted are subject to fluctuation without prior notice. Goods will be invoiced at prices ruling at the date of despatch notwithstanding any quotation or prior acceptance of order. All prices are unless otherwise stated net exclusive VAT and carriage charges. Post or Carriage and packing will be payable by the Customer in addition to the price of the goods.

5) EXPORT.

These goods are offered on the understanding that they will not be exported from the United Kingdom for resale.

6) PAYMENT.

Payment is due 30 days after the date of the invoice. No disputes arising under the contract nor delays beyond the reasonable control of the Supplier shall interfere with the prompt payment in full by the Customer.

7) INTEREST.

The Company reserves the right to charge interest at 2% per month on overdue accounts.

8) COLLECTION COSTS.

Should it be necessary for the Company to instruct a third party e.g. Solicitor or Collection Agency to collect any outstanding balance on behalf of the Company, then the following Administration Charges will be payable:

On outstanding balance up to £5,000 – 5% of the debt.

Outstanding balance over £5,000 – 3%.

These charges are in addition to any Court and Solicitors fees which may be payable.

9) MINIMUM ORDER VALUE. £15.00.

10) RETURN OF GOODS.

Goods must not be returned to us for credit without obtaining our authorisation in writing. A handling charge of 10% of the purchase price will be made and we reserve the right to charge the Customer additionally for all reasonable costs and expenses incurred by the Supplier in respect of returns.

11) PACKING.

Unless stated otherwise, the Customer shall be charged for packing cases, these being non-returnable. Packing shall provide adequate protection throughout normal conditions of transit of normal duration. Packing is not suitable for long-term storage. Special requirements for packing must be stated on the order and will be chargeable.

12) LAW.

The contract shall be governed and interpreted exclusively according to the law of England and shall be subject to the jurisdiction of the English courts only.

13) TITLE AND RISK.

Title to the goods shall only pass to the Customer when the Customer has paid to the Supplier all the sums due and payable by the Customer under the contract and all other prior agreements between the supplier and the Customer. If the Customer fails to pay such sums the Supplier shall be entitled to repossess the goods of which title has not passed to the Customer. The Customer hereby licenses the Supplier, its officers, employees and agents to enter the premises of the Customer for the purpose of either satisfying itself that the goods are kept separately from other goods or to repossess the goods. Until title of the goods has passed to the Customer pursuant to the terms hereof, it shall possess the goods as a bailee of the supplier on the terms of this contract. Risk shall pass to the Customer so that the Customer is responsible for all loss, damage or deterioration to the goods at the time the goods arrive at the place of delivery if the Supplier delivers the goods by its own transport or if the Supplier arranges transport of the goods. In all other circumstances risk shall pass to the Customer at the time the goods leave the premises of the Supplier.

14) CONSUMER PROTECTION ACT.

In circumstances where the Supplier supplies parts or products to the Customer for incorporation with, or use ancillary to, and composite products to be produced, manufactured, processed or supplied by Customers then:- The Customer shall forthwith on demand produce for inspection by the Supplier copies of all written instructions, information and warnings to be supplied by the Customer in relation to the said composite products, provided nevertheless that such inspection or right to inspect shall not in itself constitute acceptance or approval on the part of the Supplier of such instructions, information or warnings. The Customer shall indemnify, reimburse and compensate the Supplier for all losses and damages (including costs, expenses and charges for legal actions in which the Supplier may be involved) that the Supplier may incur in the event that any claim or claims are made against the Company pursuant to the Act relating to the said composite products of the Customer or products in circumstances of which part of the product supplied by the supplier was either (i) not the defective part of the said composite product or (ii) was only rendered the defective part or became a defective product by reason of instructions or warnings given by the Customer or other supplier of the said composite product or products. For the purpose of this condition the word "defective" shall be interpreted in accordance with the definition contained in the Act.

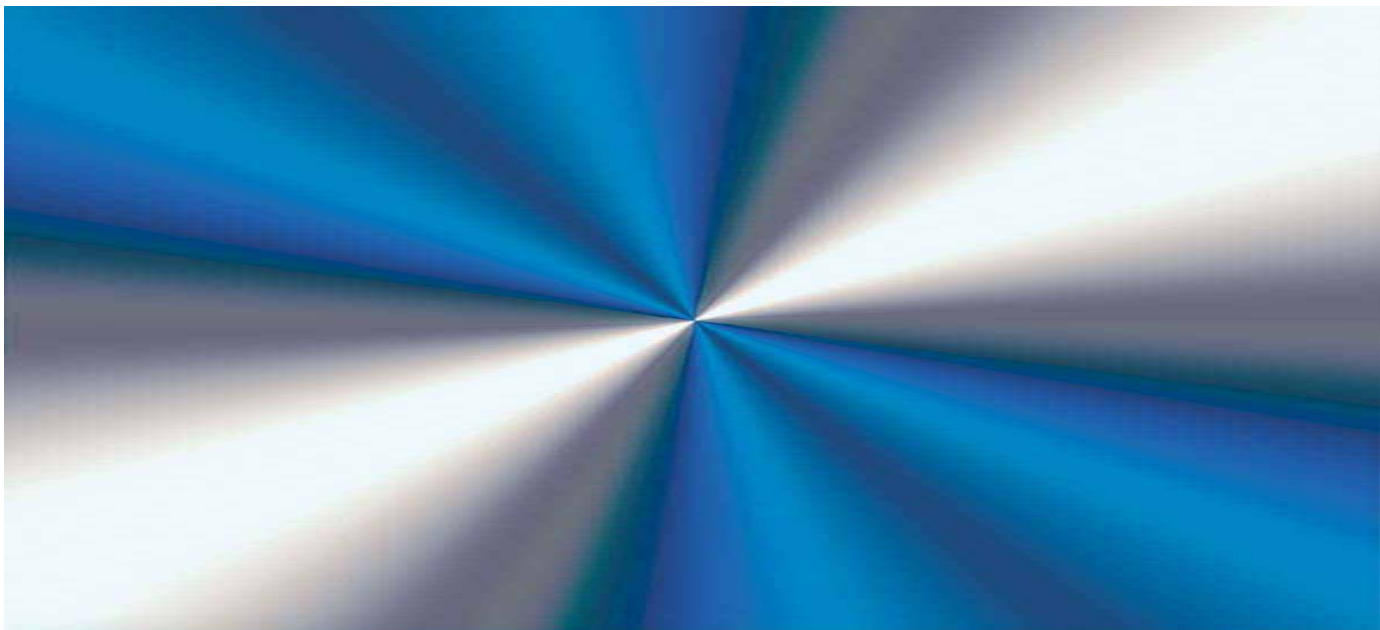
15) INDEMNITY FOR PERSONAL INJURY.

Save where the Supplier is shown to have failed to exercise reasonable care in the manufacture and/or supply of the goods and such failure results in the death or personal injury the Supplier shall not be liable in respect of claims arising by reason of death or personal injury. Further, under no circumstances whatsoever shall the Supplier be liable for consequential loss (including the removal or rectification work required in connection with the installation of repaired or substituted goods), loss of profits, damage to property, waste, expenditure or cost of mitigation.

16) HEALTH & SAFETY AT WORK.

Whilst every reasonable care is taken to ensure that our products are safe, you are requested to pay particular attention to applying the proper health and safety precautions in the use of our products.

Our complete list of Terms and Conditions are listed at www.dms-diemould.co.uk.



DMS-Diemould

4A Anglo Office Park
Lincoln Road
High Wycombe
Buckinghamshire
England
HP12 3RH

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Web : www.dms-diemould.co.uk
e-mail : sales@dms-diemould.co.uk